

**PRODUCT SPECIFICATION SHEET****STATUS** UNCONTROLLED COPY

<b>PRODUCT</b>	RICE LONG GRAIN EASY COOK	<b>SPL Code</b>	370016
<b>DESCRIPTION</b>	Long grain rice, milled, polished and parboiled	<b>Pack Size</b>	4x3kg

<b>INGREDIENTS</b>	Long Grain Rice
<b>ORIGIN</b>	Thailand

<b>Storage Conditions</b>	Ambient. Store on pallets in a cool dry place. Do not expose to strong odours or direct sunlight.
<b>Shelf Life</b>	24 Months from manufacture. 12 Months minimum on delivery.
<b>Storage Once Opened</b>	Transfer to a suitable resealable container and observe the conditions above.
<b>Instructions / Usage guidelines</b>	N/A

**Physical**

Parameter	Unit	Target	Limit	Comment
Extraneous Vegetable Matter	%	Absent	max.	
Foreign Matter	%	<0.2	max.	
Paddy	grains per KG	<3.0	max.	
Broken Grains	%	<10.0	max.	
Damaged Grains	%	<1.0	max.	
Non-parboiled Grains	%	<0.1	max.	
Discoloured Grains	%	2	max.	

**Chemical**

Parameter	Unit	Target	Limit	Comment
Moisture	%w/w	<14.0	14.0	
Aflatoxin B1	ppb	<2	2	
Total Aflatoxin	ppb	<4	4	
Pesticide Residues	mg/kg	Within EU Limits		
Heavy Metals	mg/kg	Within EU Limits		

**Microbiology**

Parameter	Unit	Target	Limit	Comment
TVC	cfu/g	<10,000	100,000	
E Coli	cfu/g	<10	100	
Salmonella	cfu/g	ND in 25g		
Bacillus Cereus	cfu/g	<10	100	
S Aureus	cfu/g	<10	100	
C Perfingens	cfu/g	<10	100	
Yeasts	cfu/g	<1,000	<10,000	
Moulds	cfu/g	<1,000	<10,000	
Enterobacteriaceae	cfu/g	<10	100	

Nutrition Information (Typical Values per 100g as sold). Source: USDA Database 20446					
Parameter	Unit	Value	Parameter	Unit	Value
Energy	kJ/kcal	359/1525	of which sugars	g/100ml	0.3
Fat	g/100ml	1.03	Fibre	g/100ml	1.8
of which saturates	g/100ml	0.3	Protein	g/100ml	7.5
Carbohydrate	g/100ml	79.1	Salt	g/100ml	0.01

Allergen & Intolerance			
Allergen	Contains	May Contain	Comment
MILK	NO	NO	Handled on site, controlled.
EGG	NO	NO	Handled on site, controlled.
FISH	NO	NO	Handled on site, controlled.
CRUSTACEANS & MOLLUSCS	NO	NO	
CEREALS CONTAINING GLUTEN	NO	NO	Handled on site, controlled.
SOYA	NO	NO	Handled on site, controlled.
NUTS	NO	NO	Handled on site, segregated
PEANUTS/GROUNDNUTS	NO	NO	Handled on site, segregated
SESAME SEEDS	NO	NO	Handled on site, segregated
CELERY	NO	NO	Handled on site, controlled.
MUSTARD	NO	NO	Handled on site, controlled.
LUPIN	NO	NO	
ADDED SULPHITES (>10ppm)	NO	NO	Handled on site, controlled.

Packaging			
Inner Packaging		Outer Packaging	
Barcode	5021339036220	Barcode	05021339036930
Item	Form Filled Laminate	Item	Carton
Material	PET/PE	Material	Cardboard
Weight	22g approx.	Weight	400g approx.
Width (mm)	320	Width (mm)	395
Depth (mm)	230	Depth (mm)	290
Height (mm)	70	Height (mm)	170

Palletisation			
Cases per layer	10	Layers per pallet	7
		Case per Pallet	70

Specification Details			
Issue Number	4	Issue Date	17/09/2019

Revisions
1. Non frist issue
2. New Format
3. Spec review
4. Spec review - Updates - Country of origin, Physical parameters, Micro standards, Nutritional data and allergen section in line with current site status.