

Filename: Sales Specification Mixed Fruit Salad

Controlled Document SS13.1

1.0 SUPPLIER DETAILS

SUPPLIER NAME / ADDRESS	WESTERN COMMODITIES LTD Unit 13 South View Estate
	Willand
	Cullompton
	Devon
	EX15 2QW
TELEPHONE NUMBER	(01884) 821069
FAX NUMBER	(01884) 822858

2.0 RAW MATERIAL DETAILS

FINISHED PRODUCT NAME	Fruit Salad				
LEGAL NAME	Mixed Dried Fruit	Mixed Dried Fruit			
RAW MATERIAL DESCRIPTION	Mixed Dried Fruit				
GRADE	Various whole and sl	iced dried of varying sizes			
VARIETY & SPECIES	Prunes, Pears, Aprico	ts, Apples			
ORGANIC CERTIFICATION BODY AND CERTIFICATION	N/A				
NUMBER (if applicable)	N/A				
FULL LEGAL INGREDIENT DECLARATION	Prunes, Pears, Aprico	ts, Apples			
INGREDIENTS IN DESCENDING ORDER	% COMPOSITION	COUNTRY OF	COUNTRY OF ORIGIN		
INGREDIENTO IN DEGLETORIO GRIDER	70 COMM COMMON	MANUFACTURE			
Prunes	45% USA/Chile USA/Chile				
Pears	23% UK Argentina /				
T Cdr3	South Africa				
Apricots	21% UK Turkey				
Apples	11%	UK	China		

3.0 PACKAGING

UNIT SIZE	12.5Kg					
NUMBER PER OUTER	1					
BOX NUMBER PER PALLET	80					
PACKAGING FORMAT	Food Grade Blue line	er inner with Corrugated Ca	rdboard outer.			
PACKAGING MATERIALS	Blue Tint Polythene	98% Virgin medium density	blend 25 μm			
PACKAGING DIMENSIONS	Inner	737 x 610 mm	Outer	390x 290x190mm		
TOTAL CUELF LIFE	12 months	SHELF LIFE ON DELIVERY		12 months		
TOTAL SHELF LIFE	12 months	SHELF LIFE ONCE OPENED Subject to storage				
RECOMMENDED STORAGE	Ambient Dry Enviror	nment				
PACKED IN A PROTECTIVE ATMOSPHERE (GAS FLUSHED)?	NO	TYPE OF GAS: N/A				
WHICH OF THE FOLLOWING IS	CONTAINED ON THE E	ND CASE LABEL UPON DELI	VERY:			
PRODUCT NAME AND SIZE	YES	NET WEIGHT		YES		
PRODUCT CODE	YES	STORAGE CONDITIONS YES				
TRACEABILITY	YES	XRAY INSPECTED YES				
DATE OF PRODUCTION	YES	NUT DECLARATION		YES		

3.1 Traceability

LOT CODING/ PRODUCTION CODE INFORMATION	P Ref and Date of production included on end case label.
-----------------------------------------	----------------------------------------------------------

Issue Date: 15.11.2016	Reason for issue: Review	Written by: Andrew Watson
Revision No: 3	Page 1 of 8	Authorised by: Richard Stoker



Filename: Sales Specification Mixed Fruit Salad

Controlled Document SS13.1

4.0 FINISHED PRODUCT NUTRITIONAL STANDARDS

FINISHED PRODUCT NUTRITIONAL STANDARDS	UNIT	TYPICAL VALUES /100G	METHOD OF DETERMINATION: analysis or published data (add the method for each)	SOURCE OF PUBLISHED DATA OR LABORATORY (INCL. LAB REF).	
Energy	kJ	988			
	kCal	234			
Protein	g	2.9			
Available Carbohydrate	g	57.5			
Total Sugars	g	44.9		McCance and	
Added Sugar	g	0.9	Published data	Widdowson's: The Composition	
Fat	g	0.5	Published data		
Of Which Saturates	g	0		of Foods.	
Of Which Mono Unsaturates	g	0.077			
Of Which Polyunsaturates	g	Trace			
Total Salt	g	0.05			
Fibre (AOAC)	g	8.3			

5.0 FINISHED PRODUCT QUALITY ASSURANCE STANDARDS

5.1 ORGANOLEPTIC ASSESSMENT

Appearance	Multi coloured pieces of whole and sliced dried fruit		
Aroma	Sweet, typical of the fruit. No off odours.		
Colour:	Orange brown yellow		
Taste	Very sweet, typical of the fruit. No off flavours.		
Texture	Soft bite, slightly chewy		

6.0 PHYSICAL PRODUCT PARAMETERS:

6.1 PHYSICAL FINISHED PRODUCT TESTS CRITICAL TO PRODUCT

	Target		Frequency	Method
Pit Pieces	2	12 / Kg (>3mm)	Hourly	Wet Sieve Analysis Average for the production total
	0	3 / Kg (<3mm)		number doesn't exceed 5 pieces
Metal	0	0	Hourly	Metal Detection
Mineral Stones	0	3 / MT	Hourly	Physical examination
EVM: (Calyx, stalk, leaves etc)	0	1 / carton	1 / 80 cartons	Finished Goods Inspection

Issue Date: 15.11.2016	Reason for issue: Review	Written by: Andrew Watson
Revision No: 3	Page 2 of 8	Authorised by: Richard Stoker



Filename: Sales Specification Mixed Fruit Salad

Controlled Document SS13.1

6.3 CHEMICAL PRODUCT PARAMETERS:

CHEMICAL FINISHED PRODUCT TESTS CRITICAL TO PRODUCT	TARGET	TOLERANCE	FREQUENCY	METHOD
Moisture	15%	>12-18%%	As Requested	Precisa XM60
Aflatoxin	0	<5PPB	Annually	Laboratory Testing
Available Water	0.65	< 0.65	Each Batch	Novasina

6.4 MICROBIOLOGICAL PRODUCT PERAMETERS (AS SOLD)

0.4 WICKODIOLOGICAL I KODOCT I LIKAWILI ILKS (AS SOLD)			
FINISHED PRODUCT MICRO STANDARDS	TARGET		
TVC	< 100,000 cfu/g		
E Coli	< 10 cfu/g		
Yeasts	< 1000 cfu/g		
Moulds	< 1000 cfu/g		
Staph Aureus	< 100 cfu/g		
B. Cereus	Max 100 cfu/g		
Salmonella	Absent / 50g		
Coliforms	< 1000 cfu/ g		

7.0 IN-PROCESS CHECKS

X RAY						
DETECTABLE TOLERANCES	FE	1.5 мм	NON-FE	1.5мм	STAINLESS STEEL	1.2мм
FREQUENCY TESTED DURING PRODUCTION	Hourly – Note	THIS IS AN OPTIC	DNAL REQUIREMENT			

CHECKWEIGHING				
METHOD OF WEIGHING	Minimum Weight			
CHECKWEIGHING LIMITS	MINIMUM WEIGHT TARGET WEIGH		UPPER WEIGHT LIMIT	
CHECKWEIGHING LIWITS	12.5Kg	12.5Kg	12.5Kg	

8.0 SPECIFIC TESTING REQUIREMENTS

PESTICIDES	MAXIMUM RESIDUAL LEVELS (MRL'S)	FREQUENCY OF TESTING
Pesticides of PAP1 group	None detected	ANNUALLY
Inorganic Bromide	4 mg/kg	ANNUALLY

HEAVY METALS	MAXIMUM RESIDUAL LEVELS (MRL'S)	FREQUENCY OF TESTING
Lead (Pb)	< 0.05 mg/kg	ANNUALLY
Cadmium (Cd)	< 0.01 mg/kg	ANNUALLY

IRRADIATION	
Has the product been treated with ionizing radiation?	NO

9.0 LABORATORY TESTING AND PRODUCT RELEASE

LABORATORIES USED FOR TESTING	TYPE OF TESTING	STATE ACCREDITATION SCHEME
UKAS ACCREDITED	Micro / Chemistry	UKAS

POSITIVE RELEASE		
Product Positively released prior to delivery	YES	
Certificate of Conformance provided to customer		If requested

Issue Date: 15.11.2016	Reason for issue: Review	Written by: Andrew Watson
Revision No: 3	Page 3 of 8	Authorised by: Richard Stoker



Filename: Sales Specification Mixed Fruit Salad

Controlled Document SS13.1

10.0 FREE FROM INFORMATION

It is vitally important that the information is correct and that no unauthorised changes are made to ingredients or recipes. The information on this page will be used without reservation to provide information to consumers on special diets or who suffer severe and potentially fatal allergic reactions to very small quantities of nuts or nut oils (anaphylactic reactions) or ingredients as well as for food content information

Is the product free from	Yes / No	State ingredient	If not in product are they used within same factory	If used in factory, is there adequate segregation?
Nuts, Nut Oils and Nut Derivatives – added as an				
ingredient	YES			
Free from means absolute absence of all nut products,	1123			
including oils and sources of nut derivatives				
Sesame Seeds and Derivatives – added as an				
ingredient	YES			
Free from means absolute absence of seeds, oils and	YES			
derivatives (including Sesame seeds)				
Nuts and Nut derivatives – due to possible cross				
contamination from use on site				
Free from means absolute absence of all nut products,	YES			
including oils and sources of nut derivatives				
Sesame seeds and derivatives – due to possible				
cross contamination from use on site				
Free from means absolute absence of seeds, oils and	YES			
derivatives (including Sesame seeds)				
,				
Milk and Milk Derivatives				
Free from means absolute absence from Milk (Cow, Goat,	YES			
Sheep or other animal); Milk solids and non-fat solids;				
Whey, Hydrolysed Whey protein and caesinates.				
Egg and Egg Derivatives	VEC			
Free from means absolute absence of fresh / dried egg; egg	YES			
albumen; egg lecithin and egg yolk.				
Wheat and Wheat Derivatives				
Free from means absolute absence of Wheat flour; Wheat				
germ; Wheat germ oil; Wheat bran; Wheat gluten; Wheat	YES			
thickener, Semolina, Whole wheat, Wheat starch;				
Hydrolysed Wheat protein; Rusk and all derivatives				
(including Dextrose, Starch and Malt dextrose).				
Gluten				
Free from means absolute absence of protein derived from	YES			
Wheat; Wheat derivatives; Rye; Rye derivatives; Barley				
Protein; Barley derivatives; Oat Protein; Oat derivatives				
Glutamates	YES			
Free from E620, E621, E622, E623				
Soya and Soya Derivatives				
Free from means absolute absence of Soya; Soya beans;	\/FC			
Soya protein products (Flour, Milk and Tofu); Soya derives	YES			
Lecithin E322; Hydrolysed Soya Protein; Soya based				
flavours, emulsifiers and stabilizers.	\/FC			
Artificial Sweeteners	YES			
Aspartame	YES			
Sorbitol	YES			
Xylitol	YES			
Is the product free from				
Acesulfame	YES			
Lactitol	YES			
Isomalt	YES			
Malito	YES		+	
	YES		+	
Saccharin	-			
Other sweeteners:	YES	-	+	
Mustard	.,=0			
Free from means absolute absence of Mustard and Mustard	YES			
seed derivatives				

Issue Date: 15.11.2016	Reason for issue: Review	Written by: Andrew Watson
Revision No: 3	Page 4 of 8	Authorised by: Richard Stoker



Filename: Sales Specification Mixed Fruit Salad

Controlled Document SS13.1

Is the product free from	Yes / No	State ingredient	If not in product are they used within same factory	If used in factory, is there adequate segregation?
Celery, Celeriac Free from means absolute absence of Celery and Celeriac and their derivatives	YES			
Fruit and Fruit Derivatives Free from means absolute absence of Fruit and Fruit derivatives (including Kiwi)	NO	Prunes, Pears, Apricots, Apples		
Yeast and Yeast Derivatives Free from means absolute absence of Yeast and Yeast derivatives	YES			
Vegetables and Vegetable Derivatives Free from means absolute absence of Vegetables and Vegetable derivatives	YES			
Fish Excluding Shellfish Free from means absolute absence of fish, fish derivatives (including oils)	YES			
Crustaceans, Molluscs and their Derivatives Free from means absolute absence of seafood, seafood derivatives (including oils)	YES			
Alcohol Free from means absolute absence of alcohol	YES			
Hydrolysed Vegetable Protein State if derived from acid hydrolysis and a source of vegetable protein	YES			
Meat and Meat Derivatives Free from means absolute absence of all meat and meat derivatives including stocks; meat extract; gelatine; fat; blood; meat extract derived additives and meat extract used as a processing aid e.g. food machine lubricants.	YES			
Sulphur dioxide and sulphites State if the concentration is greater than 10mg/kg or 10 mg/l expressed as SO ₂ . This includes any 'naturally' occurring levels present.	No	Apricots >10PPM		
Lupin (Lupin Flour) Free from means absolute absence of Lupin and its derivatives.	YES			

Issue Date: 15.11.2016	Reason for issue: Review	Written by: Andrew Watson
Revision No: 3	Page 5 of 8	Authorised by: Richard Stoker



Filename: Sales Specification Mixed Fruit Salad

Controlled Document SS13.1

11.0 FREE FROM (ADDITIVES/ PROCESSING AIDS/ COLOURS & DIETARY INFORMATION)

ADDITIVES/PROCESSING AIDS IS THE PRODUCT FREE FROM	YES / NO	DETAILS	COLOURS IS THE PRODUCT FREE FROM	YES / NO	DETAILS
Stabilisers	YES		Artificial Colours	YES	
Preservatives	YES		Free from means absolute absence of artificial colours. If no state quantity and form (including the E number) present.	YES	
Modified Starches	YES		Lithol Rubin E180	YES	
Monosodium Glutamate	YES		Black PNE151	YES	
Raising Agents	YES		Allura Red AC E129	YES	
Sweeteners	YES		Sunset Yellow E110	YES	
Thickeners	YES		Amaranth E123	YES	
Gelling Agents	YES		Carmoisine E122	YES	
BHA E320 / BHT E321	YES		Red 2G E128	YES	
Emulsifiers	YES		Ponceau 4R E124	YES	
Benzoates Free from E210 – E219	YES		Brown FK E154	YES	
Anti-foaming Agents	YES		Tartrazine E102	YES	
Packing Gases	YES		Brown HY E155	YES	
Glazing Agents	YES		Free from means absolute absence of artificial colours. If no state quantity and form (including the E number) present.	YES	
Antioxidants	YES		Natural Colours	YES	
Acids	YES		Free from means absolute absence of natural colours	YES	
Propellants	YES				
Flour Agents	YES		Is the product suitable for	Yes / No	Detail
Flavourings	YES		Ovo – lacto vegetarians	YES	
Flavour Enhancers	YES		Vegans	YES	
Emulsifying Salts	YES		Kosher Diets		NOT CERTIFIED
Bulking Aids	YES		Halal Diets		NOT CERTIFIED
Anti-caking Agents	YES		Coeliacs	YES	
Bases	YES		Lactose Intolerant	YES	
Humectants	YES		Nut and sesame allergy sufferers	YES	
Firming Agents	YES			_	
Liquid Freezants	YES				

12.0 NUT ASSESSMENT

(For this assessment – Nuts = Almonds / Brazil / Cashew / Chestnuts / Cobnuts / Hazelnuts / Macadamia / Peanuts / Pecans / Pistachio / Queensland / Walnuts + all associated nut oils + including nuts / oil used in compound ingredients / processing aids).

	Yes	No	Comments (State nut types implicated)
This product is nut free	YES		
This product is packed on a nut free line	YES		
This product is packed in a nut free factory	YES		
Nut processing is completed in a segregated area of the factory with appropriate controls in place	NO		No nuts on site

13.0 GENETICALLY MODIFIED ORGANISMS

Issue Date: 15.11.2016	Reason for issue: Review	Written by: Andrew Watson
Revision No: 3	Page 6 of 8	Authorised by: Richard Stoker



Filename: Sales Specification Mixed Fruit Salad

Controlled Document SS13.1

1. Does the Product or Any of Its Ingredients Contain Any Genetically Modified Material – Whether Viable or Not?	NO
2. Is the Product or Any of Its Ingredients Produced From, But Not Containing, Any Genetically Modified Material – Whether Viable?	NO
3. Has the Product or Any of Its Ingredients Been Significantly Changed because of The Use of Genetic Modification?	NO
4. Have Genetically Modified Organisms Been Used as Processing Aids or Additives to Produce Processing Aids Or Additives Used in Conjunction with The Production of the Food or Any of Its Ingredients?	NO
GM STATUS CONTINUED - DOES THE PRODUCT CONTAIN ANY OF THE FOLLOWING INGREDIENTS	
IS THE INGREDIENT SOURCED FROM SOYA?	
Soya Flour/ Soya Milk / Tofu/ Bean Curds/ Soya Curds/ Soy extracts/ Tempeh/	NO
Soya Grits/ Soya Fibre/ Soya Protein Isolate / Concentrates	''
Soya Lecithin / Soya Oil/ Soy Sauce/ Black Bean Sauce	
Textured Vegetable Protein / Hydrolysed Vegetable Protein/ Miso/	
IS THE INGREDIENT SOURCED FROM MAIZE?	
Maize Flour / Maize Gluten/ Maize Grits/ Maize / Maize Starch	
Glycerides / Maize Oil/ Corn Oil/Modified Maize Starch/ Corn Syrup/ Corn gluten/ Corn grits/ Corn Syrup Solids/ Corn Fibre/	
Sweetcorn/ Maltodextrins / Glucose Syrup / Glucose / Dextrin / Dextrose / Fructose / Xanthan Gum / Monosodium Glutamate /	NO
Citric Acid / Sodium Citrate / Ascorbic Acid / Ascorbates / Caramel (From Glucose Syrup)/ Aspartame/ Caramel/ Ethanol/	
Hemicellulase/ Isoglucose/ Lactic Acid/ Masa Flour/ Polenta/ Polydextrose/ Polyols/ Sorbitol / Citrates/ Glucono delta lactone/	
IF FROM SOYA / MAIZE IS THE PRODUCT PRODUCED FROM NON-GM / IP CROP?	N/A
WHO IS THE SUPPLIER AND WHAT IS THE ORIGIN OF THE MATERIAL?	N/A
HAS THE SUPPLIER/ MANUFACTURER BEEN ASSESSED BY A 3RD PARTY ASSESSOR IN RELATION TO NON-GM / IP STATUS?	N/A
HAS THE SUPPLIER/MANUFACTURER OF THE MATERIAL/ INGREDIENT RECEIVED VALID IT (VALIDIT.COM) APPROVAL?	N/A

DOES THE PRODUCT CONTAIN ANY INGREDIENTS/ COMPOUNDS/ PROCESSING AIDS ORIGIONATING FROM ANY OF THE SOURCES LISTED BELOW: (IF YES, PLEASE CONFIRM COUNTRY OF ORIGIN)	YES / NO	IF YES STATE COUNTRY OF ORIGIN
CANOLA	NO	
COTTON	NO	
POTATO	NO	
SQUASH	NO	
SUGAR BEET	NO	
TOMATO	NO	
SWEET PEPPER	NO	
RICE	NO	
PALM OIL	NO	

14.0 WARRANTY STATEMENT AND SPECIFICATION AGREEMENT:

Issue Date: 15.11.2016	Reason for issue: Review	Written by: Andrew Watson
Revision No: 3	Page 7 of 8	Authorised by: Richard Stoker



Filename: Sales Specification Mixed Fruit Salad

Controlled Document SS13.1

Suitability for intended use <u>must</u> be checked by the buyer prior to use. Western Commodities Ltd cannot be held liable for any specific use.

Specifications may be altered due to crop variations. Goods may be concessioned if they fail to meet specification due to reasonable variation, seasonal variation, general availability and commercial considerations, providing that the product remains safe, that the product does not breach any legal constraints and provided the quality is not in variance for the intended clients stipulations (except and unless agreement with the client has been reached).

All products supplied will be subject to Western Commodities Ltd. conditions of sale.

SUPPLIER NAME	WESTERN COMMODITIES LTD	CLIENT NAME	
NAME	Richard Stoker	NAME	
SIGNATURE	Alelth	SIGNATURE	
POSITION	Managing Director	POSITION	
DATE	15/11/2016	DATE	

Issue Date: 15.11.2016	Reason for issue: Review	Written by: Andrew Watson
Revision No: 3	Page 8 of 8	Authorised by: Richard Stoker